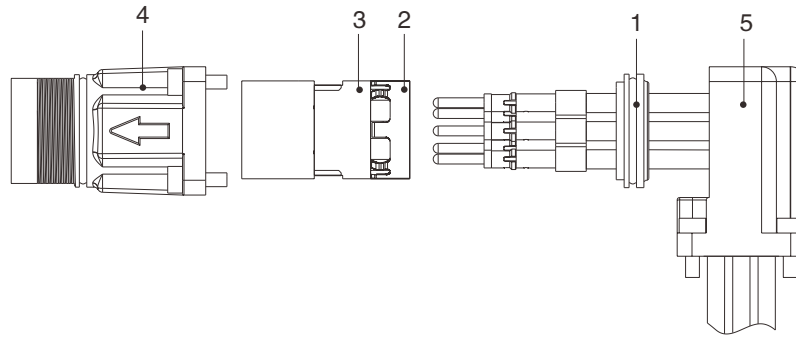


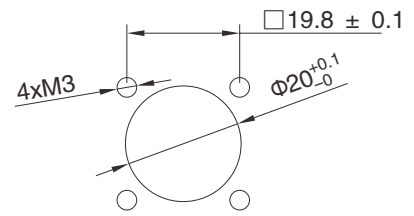
**M23 Power Connectors/Assembly Instructions**

■ **Angled Connector, Male Thread**



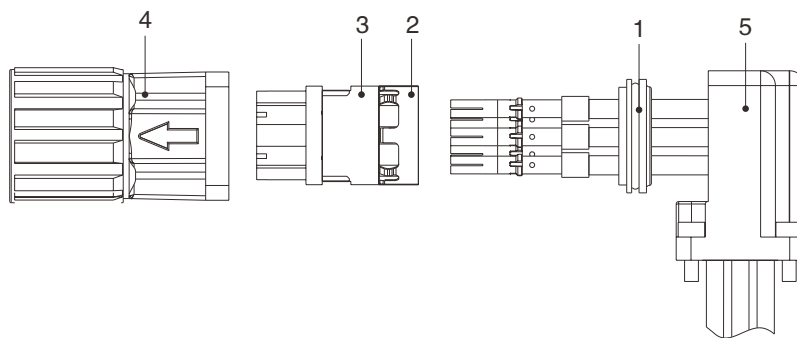
**Assembly instructions:**

- Strip the wires insulation:9.0mm;
- Crimp the conductors to the contacts and push them through the assembled angle housing 5 and support ring 1;
- Insert the contacts into contact carrier 3;
- Snap-fit earth spring 2 onto the contact carrier 3
- Guid the contact carrier 3 into the insert sleeve 4;
- Insert the support ring 1 in the sleeve 4;
- Fasten the assembled connectors to the angel housing 5 using screws(M3\*0.5).



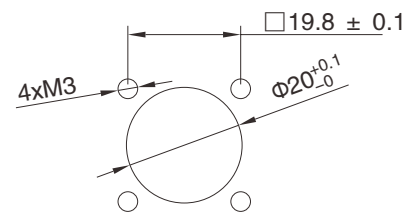
Installation dimensions

■ **Angled Connector, Female Thread**



**Assembly instructions:**

- Strip the wires insulation:9.0mm;
- Crimp the conductors to the contacts and push them through the assembled angle housing 5 and support ring 1;
- Insert the contacts into contact carrier 3;
- Snap-fit earth spring 2 onto the contact carrier 3
- Guid the contact carrier 3 into the insert sleeve 4;
- Insert the support ring 1 in the sleeve 4;
- Fasten the assembled connectors to the angel housing 5 using screws(M3\*0.5).



Installation dimensions