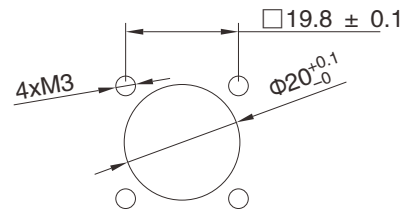
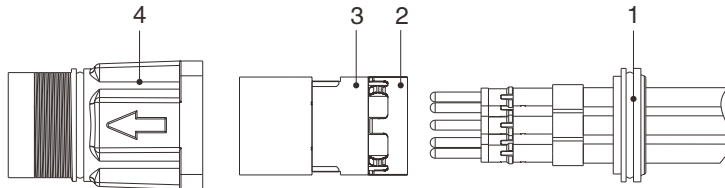


M23 Power Connectors/Assembly Instructions

■ Straight Connector, Male Thread

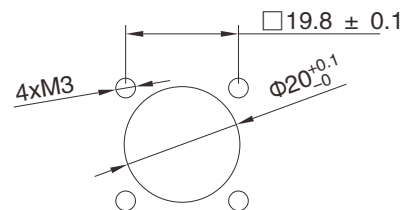
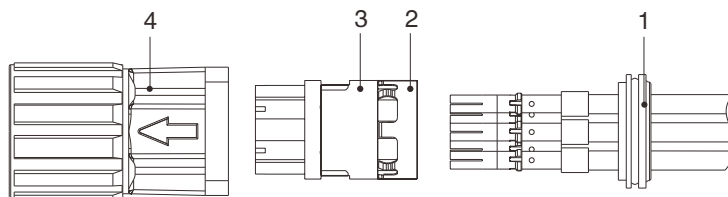


Installation dimensions

Assembly instructions:

- a.Strip the wires insulation: 9.0mm;
- b.Crimp the conductors to the contacts;
- c.Insert the contacts into contact carrier 3;
- d.Snap-fit earth spring 2 onto the contact carrier 3
- e.Guid the wires through the support ring 1;
- f.Guid the contact carrier 3 into the insert sleeve 4;
- g.Insert the support ring 1 in the sleeve 4;
- h.Fasten the assembled connectors to the mounting panel using screws(M3*0.5).

■ Straight Connector, Female Thread



Installation dimensions

Assembly instructions:

- a.Strip the wires insulation: 9.0mm;
- b.Crimp the conductors to the contacts;
- c.Insert the contacts into contact carrier 3;
- d.Snap-fit earth spring 2 onto the contact carrier 3
- e.Guid the wires through the support ring 1;
- f.Guid the contact carrier 3 into the insert sleeve 4;
- g.Insert the support ring 1 in the sleeve 4;
- h.Fasten the assembled connectors to the mounting panel using screws(M3*0.5).