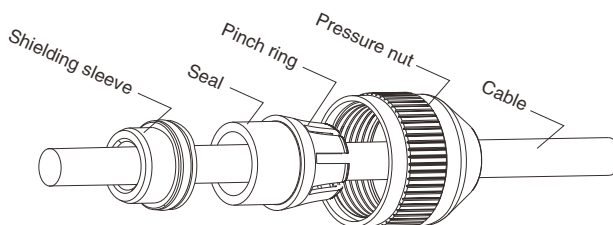


## M12 Field Wirable Assembly with Screw Joint Instruction, Shield

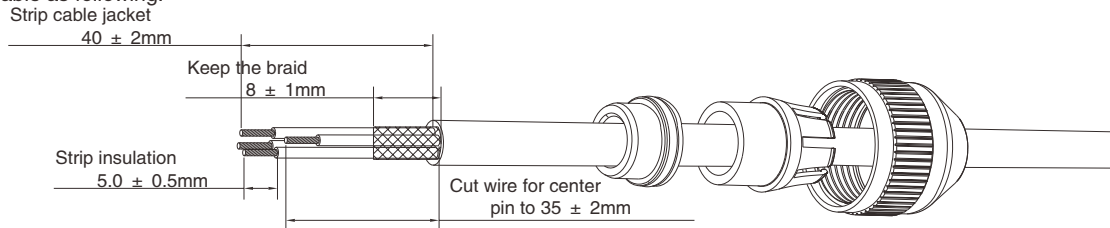
### Step 1

Assemble all components on cable as following.



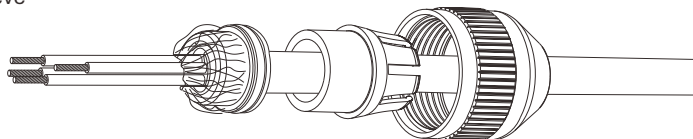
### Step 2

Strip the cable as following.



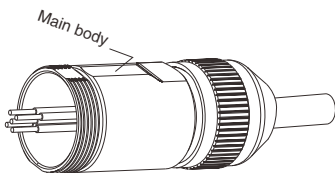
### Step 3

Push the braid over the shielding sleeve



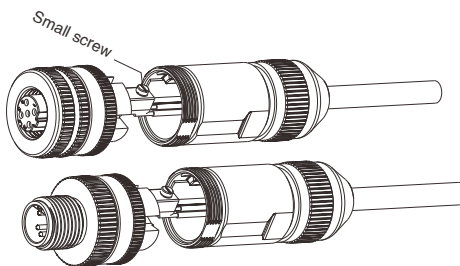
### Step 4

Insert the cable in the main body and assemble the pressure nut tightly on the main body.  
Recommended torque: 1.0Nm.



### Step 5

Connect all wires to insert according to wirelist, then tighten all small screws.  
The torque for small screws is 0.2Nm.



### Step 6

Insert the Female/male housing in the main body and assemble the nut to main body.  
Recommended torque: 1.0Nm.  
(Note: The key inside the main body must go straight to slot of insert.)

