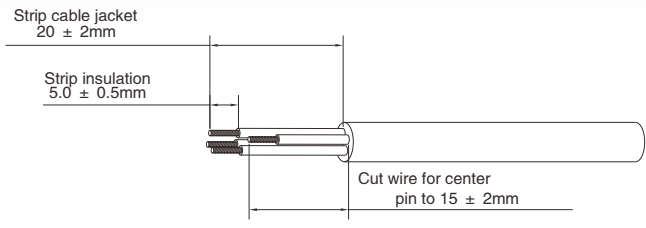


M12 Field Wirable Assembly with Screw Joint Instruction

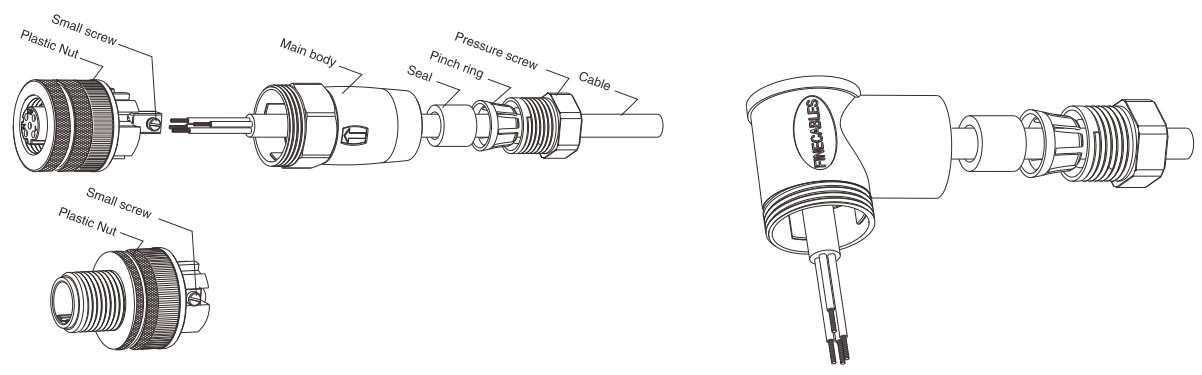
Step 1



Step 2

Assemble all components on cable as following.

Right angled sketch

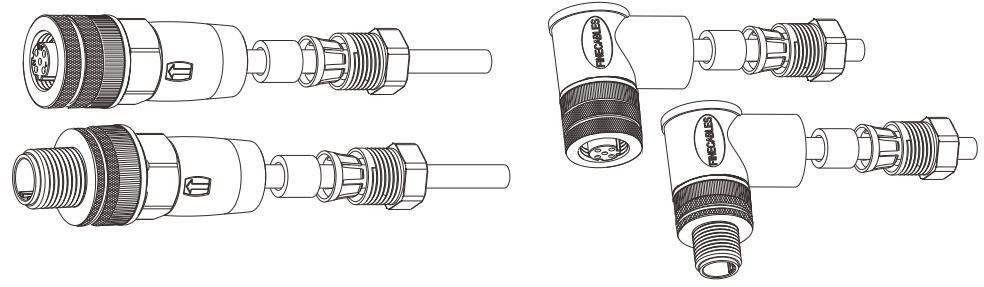


Step 3

Connect all wires to insert according to wirelist, then tighten all small screws. The torque for small screws is 0.2Nm.

Step 4

Assemble plastic nut to main body. Recommended torque: 1.0Nm. (Note: The key inside the main body must go straight to slot of insert.)



Step 5

Push the cable seal, pinch ring into the main body, then tighten the pressure screw into the body with recommended torque: 1.0Nm.

