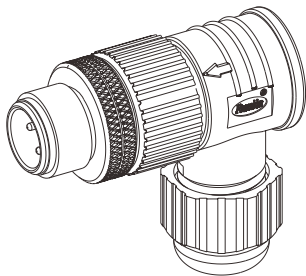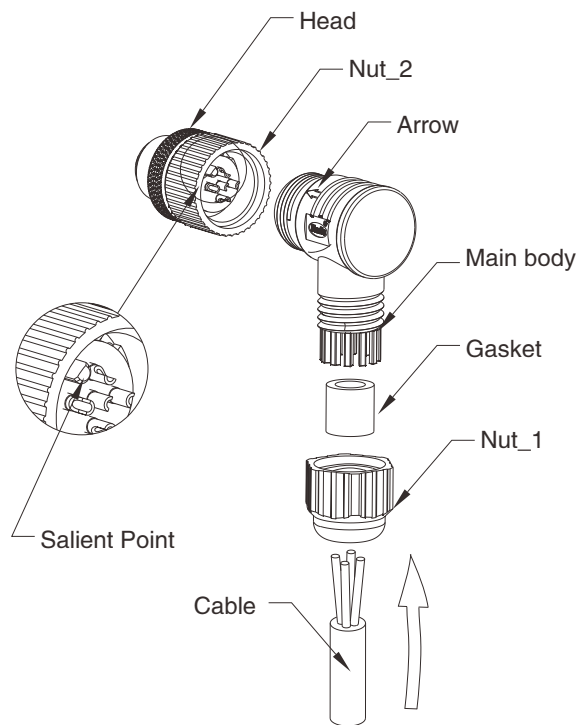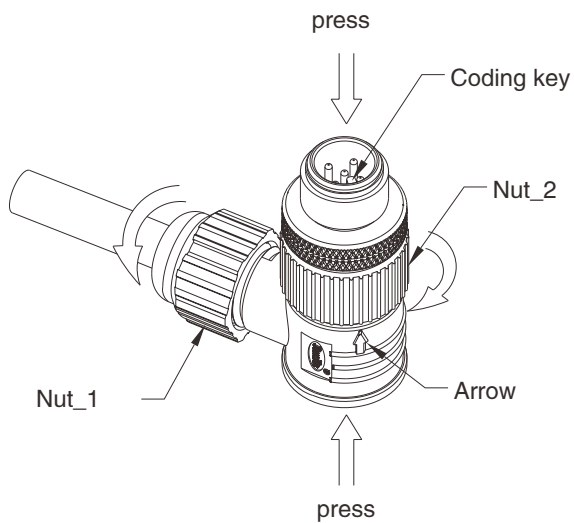# M12 Male Wirable Assembly Instruction

M12 cable & connectors

1) Put the cable through the nut, gasket and main body one by one;

2) And then solder the wires to the right pin of the head;

3) Make the salient point align with the arrow of main body, meanwhile pull the cable back untill the nut_2 contacted with main body;

Head

Nut_2

Arrow

Main body

Gasket

Nut_1

Salient Point

Cable

Picture 1

press

Coding key

Nut_2

Arrow

Nut_1

press

Picture 2

4) Press the connector lightly, like the picture 2. And the coding key will be aligned with the arrow, if not, just repeat step 3;

5) Pull back the cable lightly again after locking the nut_2 as tight as possible;

6) Push the gasket to the right position and lock the nut_1.